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C. Bush  
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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant : Söhner  
Serial No. : 09/838,793  
Filed : April 20, 2001  
Title : DATA MODEL SUPPLY CHAIN PLANNING

Assistant Commissioner for Patents  
United States Patent and Trademark Office  
Washington, D.C. 20231

Sir:

SECOND PRELIMINARY AMENDMENT

Please amend the above application as follows:

In the Claims

✓  
Please cancel claims 21 to 24 without prejudice.

✓  
Please amend the following claims:

B1 7/ 25. (amended) The method of claim <sup>6</sup> 25, and further comprising the steps of determining a quantity and time for said materials being supplied to each of said manufacturing

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